

Certificate

on the Qualification of constructors acc. to DIN 2303

Q2	BK1	217	2021
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The following firm **Lausitzer Stahlbau Ruhland GmbH**

Dresdener Straße 27 a
01945 Ruhland
GERMANY

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

Class Q 1 - with general requirements
Class Q 2 - with special requirements

relevant welding work of component **class BK1** in the following processes

111 Metal arc welding with covered electrode
121 Submerged arc welding with solid wire electrode
135 MAG welding with solid wire electrode
141 TIG welding with solid filler material (wire/rod)
783 Drawn arc stud welding with ceramic ferrule or shielding gas

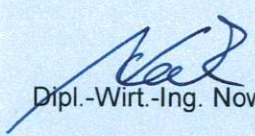
on components of groups

DIN CEN ISO/TR 15608: 1, 5, 8

Requirements	see reverse
Coordinator / Responsible specialist	Blüher, Christian, born 1982-12-25, IWE
Deputy	Unger, Stephan, born 1981-09-17, IWE Habicht, Steffen, born 1982-06-06, IWS
Validity of authorization certificate	from 2024-06-09 to 2027-06-08
Date of issue	2024-04-30

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH
Niederlassung SLV Berlin Brandenburg


Dipl.-Wirt.-Ing. Nowak



General requirements

1. This approval is to be shown - on request - to the supervisory body or to the client as an attested duplicate or copy, before starting the welding work.
2. For advertising and other purposes this approval may only be copied / published in a complete form. The text of advertising material is not allowed to be in contradiction to this approval.
3. If the person(s) mentioned in this certificate as welding supervisor leave(s) the firm, and if there are any changes in welding processes or essential parts of the facilities necessary for the welding work, this has to be announced to the accredited body in due time. If necessary a new verification will be arranged.
4. If there are doubts about the qualification of the firm, unannounced factory visits and audits by the accredited body are possible at any time.
5. This approval can at any time be withdrawn, altered or supplemented with immediate effect, without any compensation,
 - if the prerequisites - the approval is based on have changed or
 - if the regulations of this certificate are not observed.
6. At least 2 months prior to the expiry date a new application must have reached the accredited body, if the approval should be certified again.

Requirements and Remarks:

Mr. Christian Blüher is allowed to carry out qualification tests of welders and operators acc. to § 5.1.2 in line with this certificate.

This certificate replaces approval document No. Q2/BK1/217/2021 dated 2021-07-15.



CC.:

1. Applicant (Original)
2. civilian (coordinating) office
3. to be filed (copy)